

KNOLL

55
1970-2025

Our company in its anniversary year 2025



HAPPYVERSARY!

We've grown quite a bit.

What Walter Knoll started in 1970 as a one-man operation in Bad Saulgau, Upper Swabia, has now become a company with around 1,200 employees worldwide. Despite our growth and internationalisation, we have remained an independent family-owned company: The sons of the company's founder, Matthias and Jürgen Knoll, are now the second generation to run the KNOLL

machine and plant engineering company. We offer our customers in the metal cutting industry a comprehensive range of products for conveying and cleaning chips as well as cooling lubricants. We are passionate about developing advanced solutions for sustainable and cost-effective production.



We have been working on the future of KNOLL for 55 years – with every product innovation, every construction project, and every step toward internationalisation.

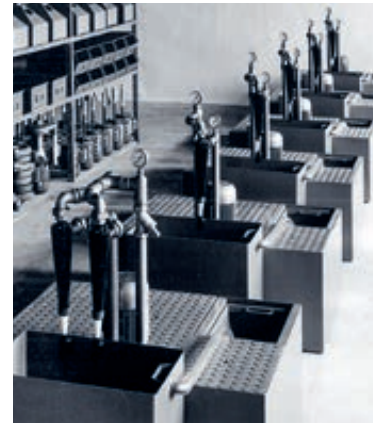
1970

Walter Knoll founds his company in a rented garage workshop in Bad Saulgau.



1970

The first product: The KNOLL hydrocyclone filter system.



1972

KNOLL Maschinenbau achieves a breakthrough at the 1972 FAMETA trade fair for metalworking machines.



1974

The company grows and moves into its own new 900 m² building on Schwarzachstraße in Bad Saulgau.



1988

The KNOLL workforce grows to around 150 employees.



1991

The KTS high-pressure screw pump is launched on the market and becomes a bestseller.



1996

KNOLL also gains a foothold in the American market. In 2017, the MarTec commercial agency, later known as KNOLL America, becomes a wholly owned sales subsidiary.



2003

Walter Knoll is awarded an honorary citizenship of the town of Bad Saulgau.



2008

Jürgen, Walter and Matthias Knoll all celebrate their birthdays, adding up to 180 years.



2013

For the first time in the company's history, KNOLL employs 100 trainees.



We don't think back; we think forward. We always have.



Opening of the new production plant KNOLL Polska Sp. z o.o. in Wrocław, Poland.

2017



KNOLL Italia Srl is founded in Lallio, Italy.

2017



KNOLL China Machinery Co., Ltd. takes over the assembly plant in Shanghai, China.

2018



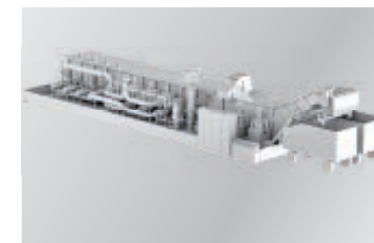
KNOLL acquires a majority stake in Mercatus in Vimmerby, Sweden.

2019



Completion of the two administration buildings K1 and K2.

2020



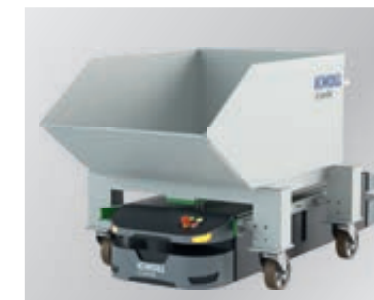
Largest single order worth over 15 million euros.

2021



The KNOLL Schweiz AG subsidiary is founded in Neuhausen am Rheinfall, Switzerland.

2022



KNOLL acts as an integrator and also uses Automated Guided Vehicles (AGV) and robotics in a wide variety of projects.

2023



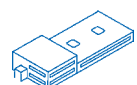
Founding of the KNOLL UK Ltd. subsidiary in Padbury, Buckinghamshire/United Kingdom.

2023

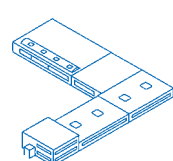


KNOLL America, Inc. moves into its new building in Dallas, North Carolina/USA.

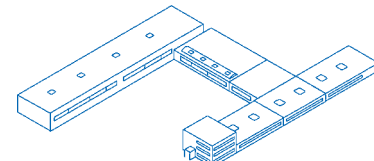
2025



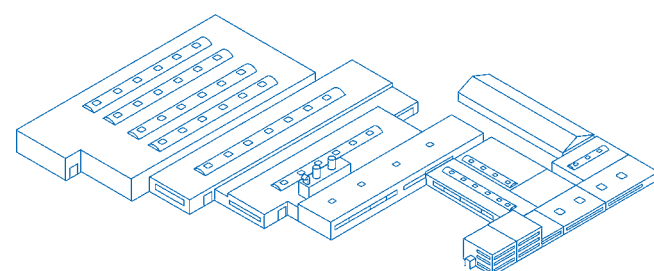
1974



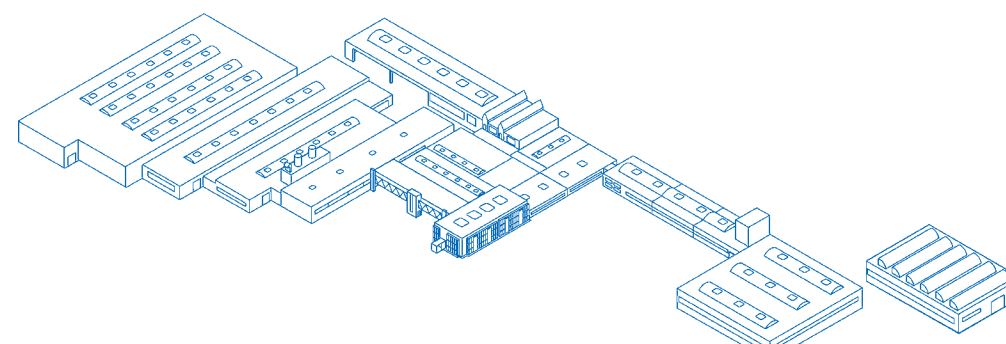
1978



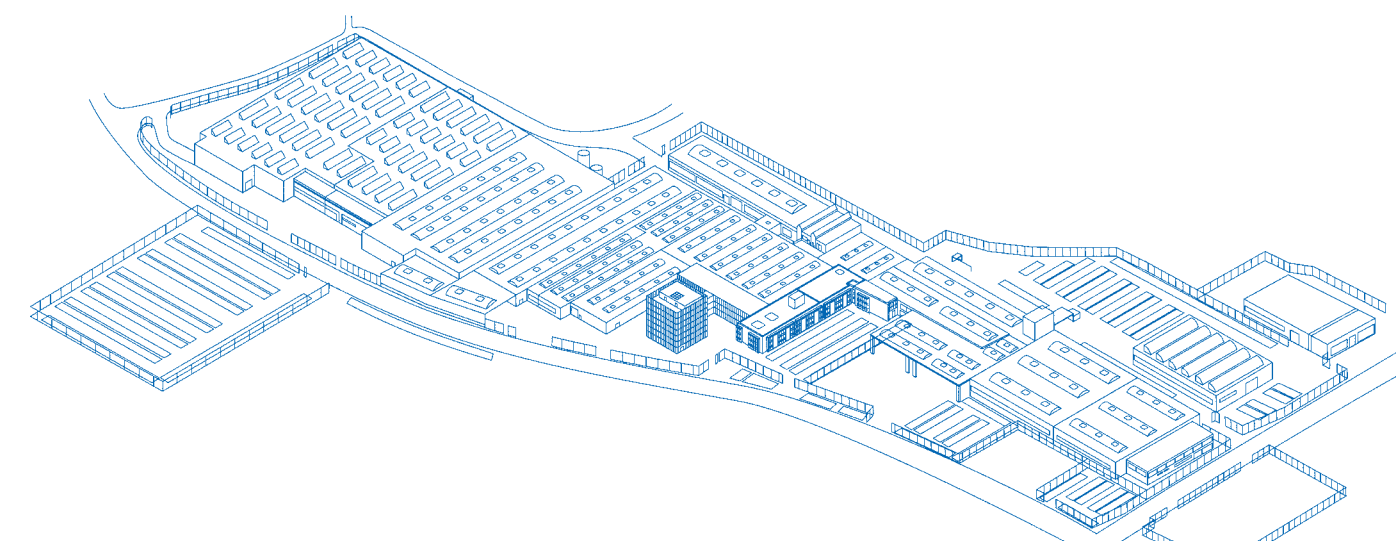
1982



1991



2000



2025



1 High-bay sheet metal warehouse



2 Sheet metal shell construction



3 Welding shop



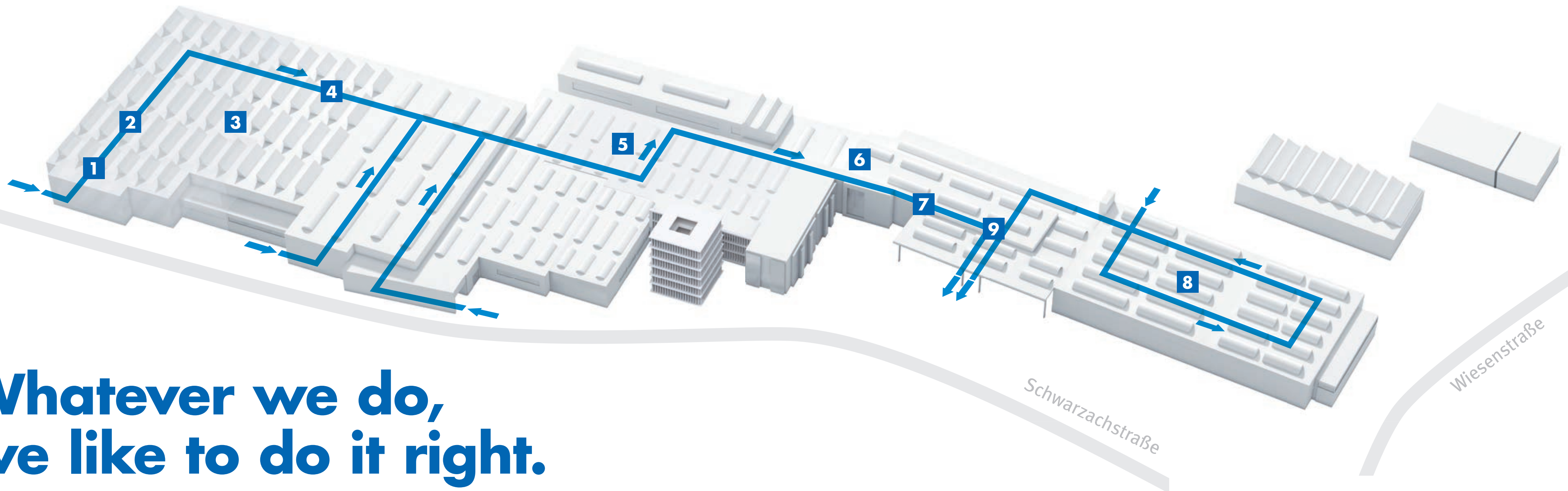
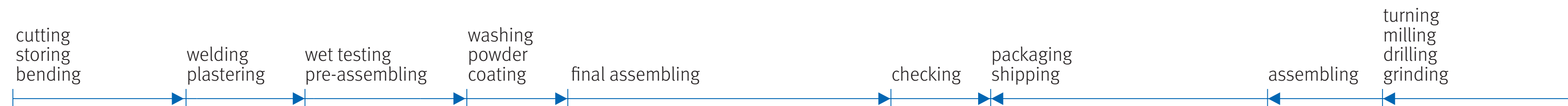
4 Powder coating



5 Line assembly



6 Test bench



Whatever we do, we like to do it right.

This applies to our products as well as to our production. To meet this requirement, we rely on a high level of vertical integration and produce the majority of the components and assemblies for our systems in-house.

In production, we attach great importance to a smooth flow of materials. Orders pass seamlessly through all stages of production at our headquarters in Bad Saulgau. The fact that we do everything consistently, one step at a time, benefits our productivity.



Shipping **9**



Mechanical production and machine assembly **8**



Central system assembly **7**

We see change primarily as an opportunity.

Standing still is not our strong point. The KNOLL product range changes in line with technological progress. We prefer to drive this progress forward. Our conveyor and filter systems are equipped with pumps developed in-house and, depending on customer requirements, can be used individually or connected to central systems. Our automation solutions facilitate the interaction between man and machine in modern manufacturing processes.

SINGLE SYSTEMS



Scraper belt conveyor K



Slat band conveyor P



Magnetic band conveyor M



Superfine filter MicroPur®



Vacuum filter VL



Compact filter KF



Vacuum rotation filter VRF



Pressure booster DHS



High pressure unit LubiCool®



MQL system AerosolMaster™



Return pumping station RKR



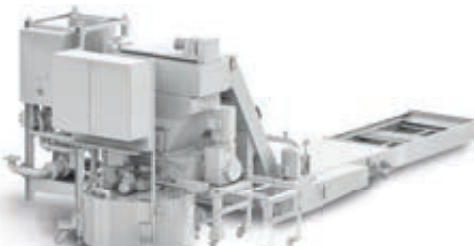
Conveyor with chip shredder



Conveyor with filter VRF



Conveyor with filter KF

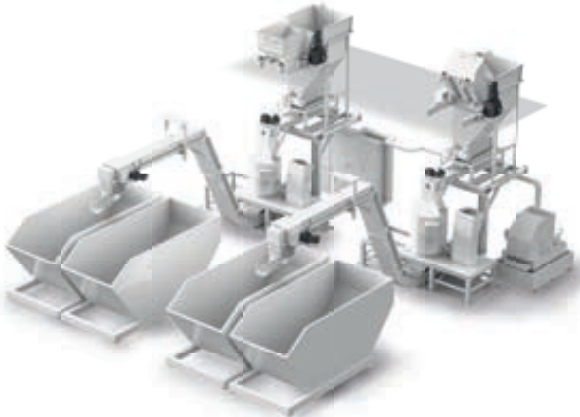


Conveyor with chip reducer, return pumping station RKR and pressure booster DHS

CENTRAL SYSTEMS



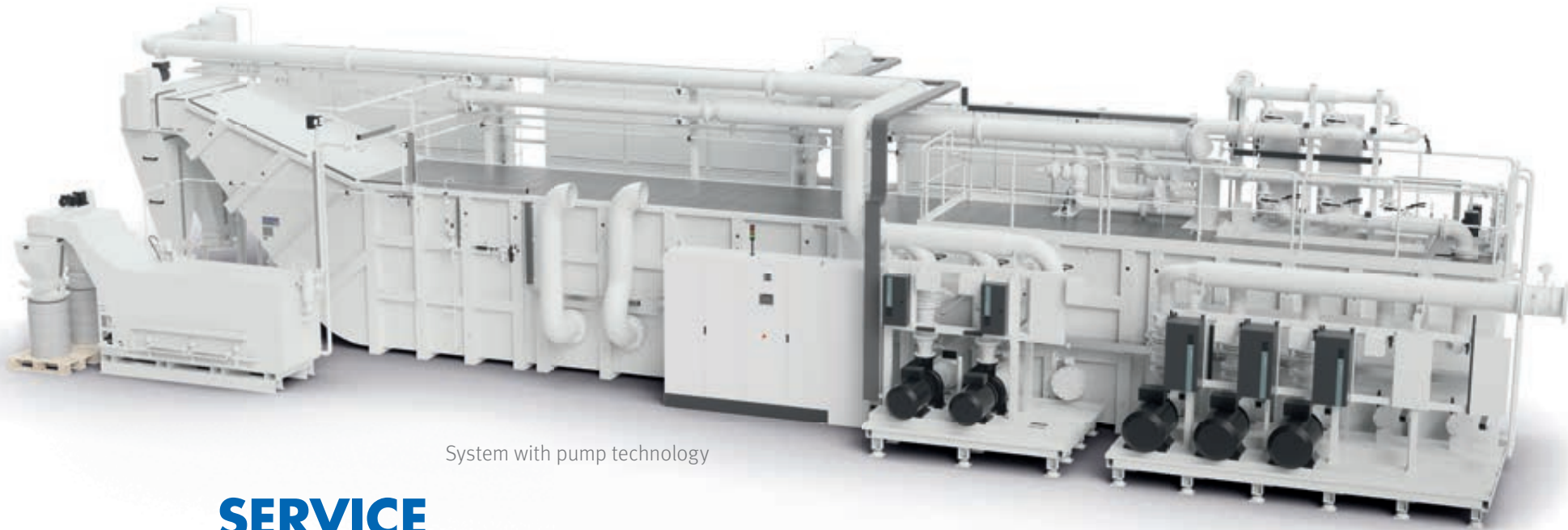
System with collecting conveyors



System for chip processing



System with extraction technology



System with pump technology

PUMPS



Screw pump KTS



Screw pump KTSV



Screw pump KTSL



Centrifugal pump TG



Centrifugal pump TF, TS



Centrifugal pump TSC



Centrifugal pump BS



Assembly



Monitoring



Training



Service hotline



Maintenance



Repairs



Energy optimization



Spare parts

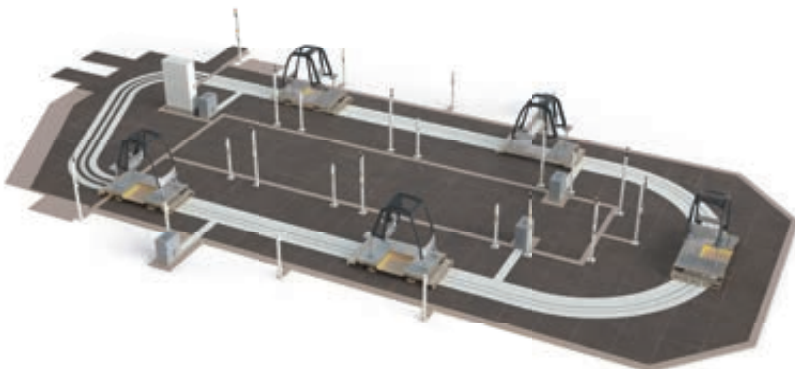


Rental systems

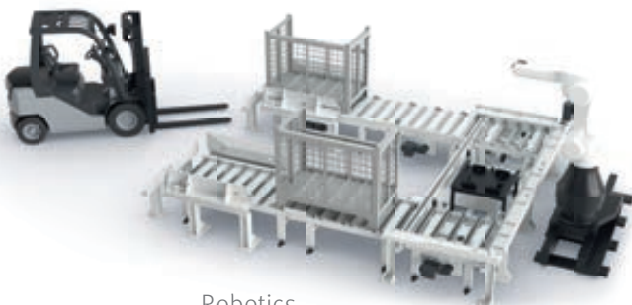


Commissioning

AUTOMATION



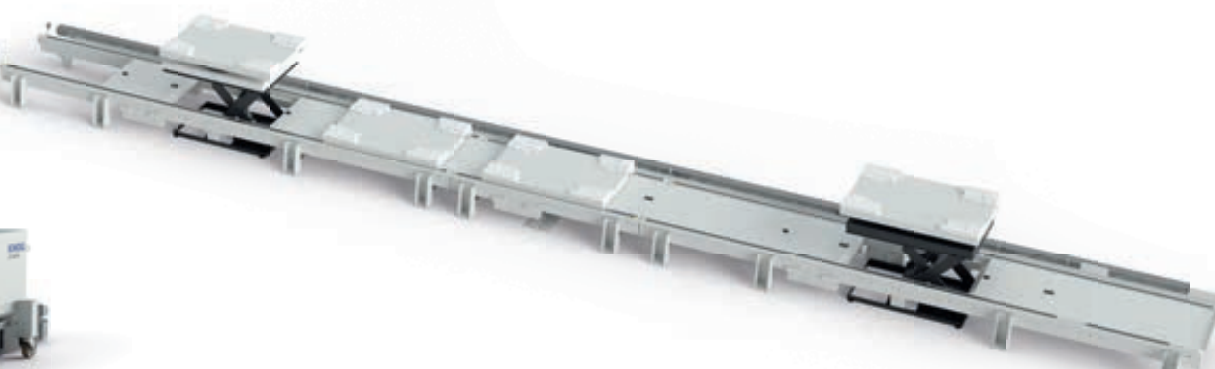
Transport system for logistics



Robotics



Automated Guided Vehicle (AGV)



Transport system for logistics and assembly



Button system Click.it One



Button system Click.it Pro



Button system Click.it Connect



The main thing is that our customers' work is exciting.



Machinery and plant engineering, electrical engineering, the automotive industry, aerospace, medical technology, energy technology, the sports and watch industries – these are all sectors in which metal is machined. Whether turning, milling, drilling, or grinding, our systems clear away the chips and supply clean cooling lubricants.





We support numerous sports clubs in the region.



The renovated Marienkapelle in Walter Knoll's birthplace, Völkofen.



Support for schools in Bad Saulgau, such as the Walter Knoll school association.



Inclusion in action. People with disabilities are involved in artistic work in our production facilities, and also in craft exchanges.



Sponsorship of traditional events, such as the Bächtlefest in Bad Saulgau.



The community foundation in Bad Saulgau was initiated in 2006 by company founder Walter Knoll as a token of gratitude to the town and region.

We feel connected to the region and to our employees.



The proceeds from the annual mango sale at the company go towards school construction in Burkina Faso. The village of Pelegtanga in Burkina Faso is getting its own well.



We owe a great deal to the town of Bad Saulgau and our employees. It is important to us to show our gratitude. That is why we are committed to supporting the people in the region in a variety of ways. We support sports, art, culture, customs, science and research, education, and

more. We are delighted to be able to promote social cohesion in our community. The community foundation in Bad Saulgau plays a particularly important role in this regard. It was initiated in 2006 by company founder Walter Knoll and enables charitable foundation work

KNOLL supports the reconstruction of Dessau after the floods in 2002.



Children in Bosnia express their gratitude in 2014 for the flood relief provided.



KNOLL makes a donation following the earthquake in Turkey in 2023.



across all social classes and age groups. Despite our strong ties to our home region and the initiatives of our employees, we also provide help beyond our borders, for example, with a well construction project in Burkina Faso, with flood relief in Bosnia, and with earthquake

relief in Turkey. An annual event since 2009 is the company's internal mango sale to fund the construction of schools in Burkina Faso.





»Congratulations on our 55th anniversary! We are proud of our journey together and look forward to the future.«

KNOLL America Inc., Dallas, NC/USA



»Cheers to 55 years KNOLL! Let's celebrate together!«

KNOLL UK Ltd., Padbury/Bucks, United Kingdom



»KNOLL 五十五载—我们礼赞与共，荣铸辉煌。«

»Fifty-five years of KNOLL – We congratulate you and share your joy!«

KNOLL China Machinery Co., Ltd., Shanghai/China



Headquarters

Branches

Representatives

HAPPY 55th!



»Stort grattis till KNOLL's 55 års jubileum och invigningen av dotterbölaget i USA – en framtid fylld av innovationer och tillväxt väntar.«

»Congratulations on your 55th anniversary and the opening of your new location in the US – here's to a future full of innovation and growth!«

Mercatus Engineering AB, Vimmerby/Sweden



»Gratuliere zum Jubiläum – und danke für all die Momänt, wo mir zäme lache, schaffe und witerchöme!«

»Congratulations on your anniversary – and thank you for all the moments we've shared laughing, working, and moving forward together!«

KNOLL Schweiz AG, Neuhausen am Rheinfall/Switzerland



»Gratulacje z okazji Jubileuszu – i dzięki za otoczenie, w którym czujesz się komfortowo i chętnie się angażujesz!«

»Congratulations on your anniversary – and thank you for creating an environment where people feel comfortable and enjoy getting involved!«

KNOLL Polska Sp. z o.o., Wrocław/Poland



»Congratulazioni per 55 anni pieni di idee, impegno e successo!«

»Congratulations on 55 years full of ideas, dedication, and success!«

KNOLL Italia Srl, Lallio/Italy

Grand Opening: KNOLL America's New Facility.

We have been represented in the US since 1996 and support our customers in the North American market with innovative product solutions and comprehensive services. In 2017, our representative office became a wholly owned sales subsidiary, KNOLL America, Inc. We are now expanding our commitment in the USA: KNOLL America is relocating its headquarters to Dallas, North Carolina, and will also start production of conveyor and

filter systems on a 2,500 m² site. So we have another reason to celebrate in our anniversary year: The Grand Opening of the new, state-of-the-art plant will take place from September 30th to October 2nd, 2025.

We are proud of our growing American team. Welcome to the KNOLL Group!





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